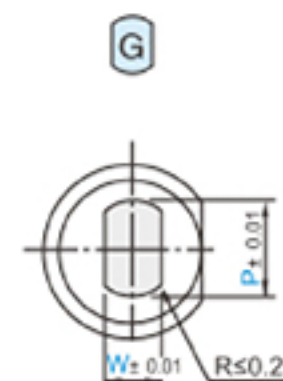
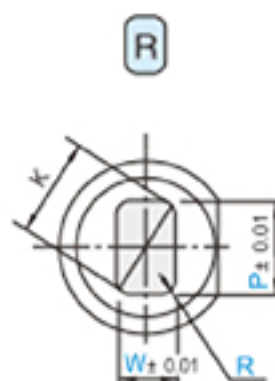
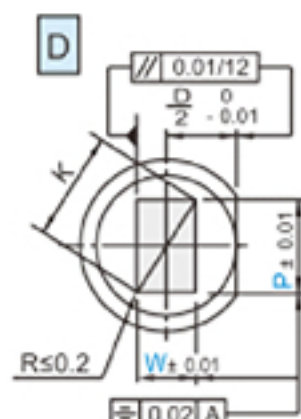
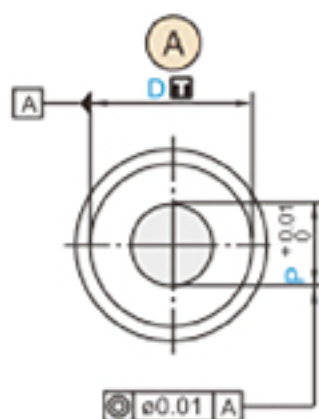
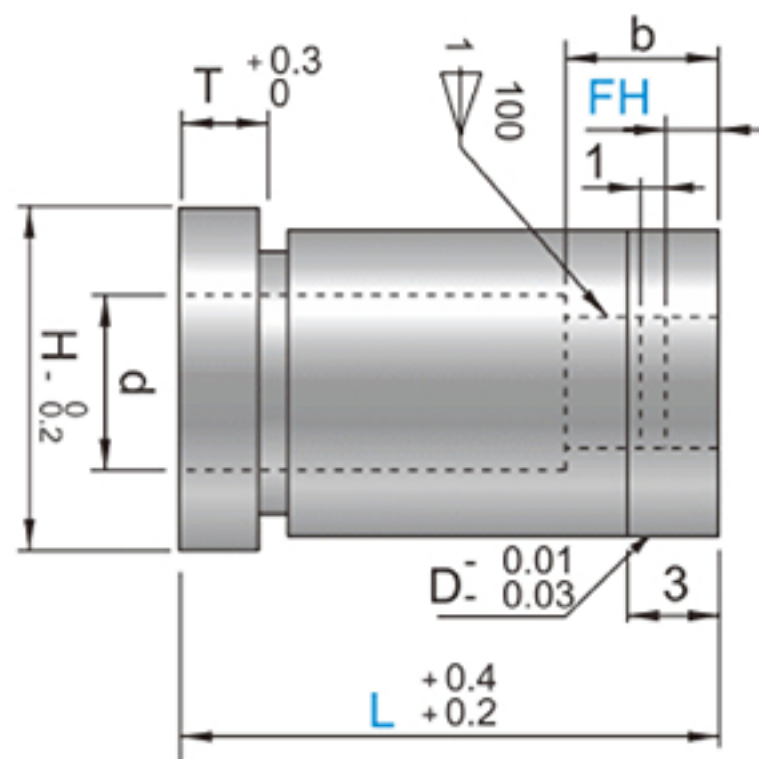
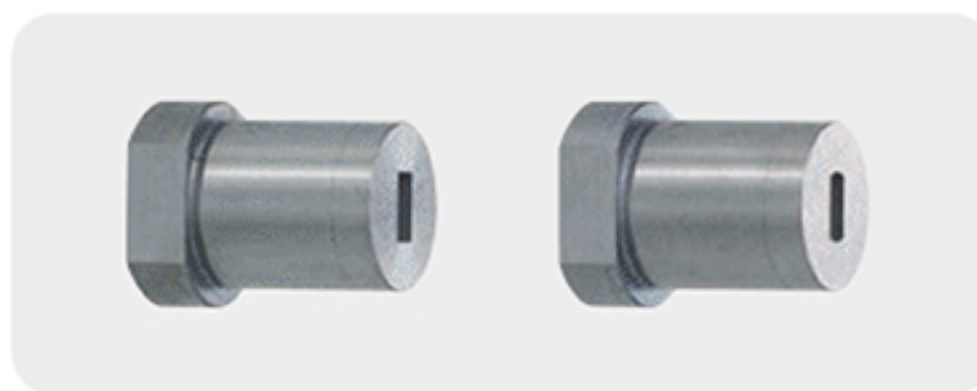


SRT-WMHD
SRT-WHD
SRT-WPMHD
SRT-WPHD
SRTA-WMHD
SRTA-WHD
SRTA-WPMHD
SRTA-WPHD



$$P \geq W \quad K = \sqrt{P^2 + W^2}$$

$$P - 0.4 \geq 1.5$$

$$P \geq W \quad 0.15 \leq R < W/2$$

$$K = \sqrt{(P-2R)^2 + (W-2R)^2} + 2R$$

$$P - 2R \geq 1.5$$

$$P > W$$

$$P > W$$

$$\sqrt{P^2 - W^2} \geq 1.5$$

Catalog No.

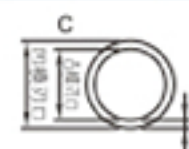
T	M	H	D	Type	
D _{m5}	SKH51	61~64HRC	D5	Ⓐ	SRT-WMHD
	SKD11	60~63HRC	D6~25	Ⓐ Ⓑ Ⓒ Ⓓ	SRT-WHD
			D6~25	Ⓐ	SRT-WPMHD
			D6~25	Ⓐ Ⓑ Ⓒ Ⓓ	SRT-WPHD
D ^{+0.005} ₀	SKH51	61~64HRC	D5	Ⓐ	SRTA-WMHD
	SKD11	60~63HRC	D6~16	Ⓐ Ⓑ Ⓒ Ⓓ	SRTA-WHD
			D6~16	Ⓐ	SRTA-WPMHD
			D6~16	Ⓐ Ⓑ Ⓒ Ⓓ	SRTA-WPHD



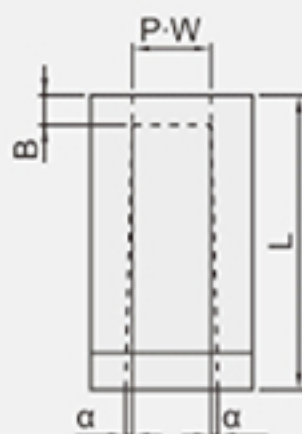
ORDER Catalog No. - L - P - W - R (R) - MT - C - TS - FH
SRT-WMHD 13 - 30 - P7.00 - MT1.50 - C0.105 - H - FH2.0

D	Catalog No.	L	(A)	(D)	(E)	(R)	(G)	(R)	MT	C	TS	FH	b	d	H	T
m5	Type	D	P	P-Kmax	P-Wmin	R										
+0.009 +0.004	(D m5) (SKD11) (D+0.005)	(5)	16-20-22-25-28-30	2.00 ~ 2.50	—	—	—	—				1.0	2	2.9	6	3
+0.012 +0.006	(D m5) (SKH51) (D+0.005)	6	16-20-22-25-28-30-32-35	2.00 ~ 3.00	3.00	2.00						1.0~2.0	3	3.4	9	
+0.015 +0.007	(A) SRT-WMHD SRТА-WMHD	8	16-20-22-25-28-30-32-35-40	2.00 ~ 4.00	4.00	2.00						1.0~3.0	4	4.4	11	
+0.017 +0.008	(D) SRT-WHDD SRТА-WHDD	10		2.00 ~ 6.00	6.00	2.00						1.0~5.0	6	6.4	13	
	(R) SRT-WHDR SRТА-WHDR	13		3.00 ~ 8.00	8.00	2.00									8.4	16
	(E) SRT-WHDE SRТА-WHDE	16	16-20-22-25-28-30-32-35-40-45	5.00 ~ 10.00	10.00	2.00									10.6	19
	(G) SRT-WHDG SRТА-WHDG	(20)		7.00 ~ 12.00	12.00	3.00						1.0~7.0	8	12.6	23	
		(22)		8.00 ~ 14.00	14.00	3.00									14.6	25
		(25)		10.00 ~ 16.00	16.00	3.00									16.6	28
+0.009 +0.004	(D m5) (粉末高速鋼) (D+0.005)	6		1.00 ~ 3.00	3.00	2.00						1.0~2.0	3	3.4	9	
+0.012 +0.006	(A) SRT-WPMHD SRТА-WPMHD	8		1.00 ~ 4.00	4.00	2.00						1.0~3.0	4	4.4	11	
+0.015 +0.007	(D) SRT-WPHDD SRТА-WPHDD	10		2.00 ~ 6.00	6.00	2.00						1.0~5.0	6	6.4	13	
+0.017 +0.008	(R) SRT-WPHDR SRТА-WPHDR	13	16-20-22-25 -30 -35	3.00 ~ 8.00	8.00	2.00									8.4	16
	(E) SRT-WPHDE SRТА-WPHDE	16		5.00 ~ 10.00	10.00	2.00						1.0~7.0	8	10.6	19	
	(G) SRT-WPHDG SRТА-WPHDG	(20)		7.00 ~ 12.00	12.00	3.00									12.6	23
		(25)		10.00 ~ 16.00	16.00	3.00									16.6	28

① D= (20) (22) (25)
② L= (45)



	(N/mm ²)
H	800 ~
M	600 ~
L	~ 599



L	1/50	1/100	1/150
16	0.28	0.14	0.09
20	0.36	0.18	0.12
22	0.40	0.20	0.13
25	0.46	0.23	0.15
30	0.56	0.28	0.19
35	0.66	0.33	0.22
40	0.76	0.38	0.25

